

SOLDER FOR PINK/RED GOLD 8 KT

EKFASR

RECOMMENDED APPLICATIONS

WORKING: WIRE AND SHEET **NEED ADD SILVER**

CHARACTERIZATION DATA

PERCENT SILVER **ADD SILVER 5%**

MINIMUM TEMPERATURE OF WORK [°C] 740

SOLIDUS [°C] LIQUIDUS [°C] INTERVAL [°C]

670 740 70

MECHANICAL WORKING PARAMETERS

MELTING TEMPERATURE[°C]1030

CASTING TEMPERATURE[°C]	ANNEALING TEMPERATURE[°C]	TIME MINUTES ANNEALING
INGOT MAKING 1000	640	25

TECHNICAL CHARACTERISTICS

AS CAST HARDNESS HV AC 198

HARDNESS AFTER AGE-HARDENING HV AH